

304 .375

Work Order ID 158784

158784

Page 1

Friday, March 31, 2017 2:12:15 PM

Item ID: D3759-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 4/3/2017 Start Qty: 200.00

200

Cust Item ID:

Required Date: 4/5/2017 Req'd Qty: 200.00

200

Customer:

Reference: SCHEDULED

Approvals: Process Plan:

DAS
21
9-89

Date: MAR 31 2017 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.10

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

8.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL
Turn per Folio FA727 and Dwg D3759

Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

2.00

Quality Control

205 4

DAS

49

9-89

DAS

45

9-89

205 4

DAS

49

9-89

17/04/05

Work Order ID 158784

158784

Page 2

Friday, March 31, 2017 2:12:15 PM

Item ID: D3759-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 4/3/2017 Start Qty: 200.00

200

Cust Item ID:

Required Date: 4/5/2017 Req'd Qty: 200.00

200

Customer:

Reference: SCHEDULED

Run Start *NR1*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

4.00

Quality Control

205

Ø

DAS

44

9-89

17-04-02

130

Identify as per dwg & Stock Location: wa004

0.00

130

Packaging

Memo

2.00

Packaging

*****STOCK IN BASKET CELL*****
LOCATION: WA004

205

DAS
26
9-89

APR 11 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

20.00

Quality Control

17/4/13

DAS
21
9-89

APR 12 2017

Picklist Print

Friday, March 31, 2017 2:12:20 PM

Page 1

Work Order ID: 158784

158784

Parent Item: D3759-1

D3759-1

Parent Item Name: Bushing

Start Date: 4/3/2017

Required Date: 4/5/2017

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	31.3250	0.0725	15.26316			

M304R0 375

**

304 ROUND BAR 0.375

Location

Loc Qty

Loc Code

MAT028

31.325

m136790

7.325

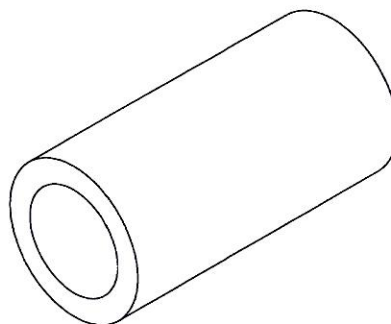
m137175

24

7.325 ft
8.125 ft

15.45 ft

DAS
4512-42
9-89



D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 158784 MJS
17-03-31

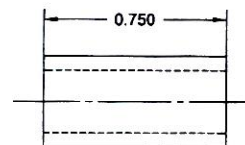
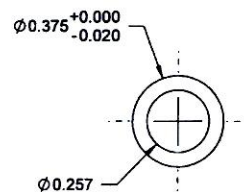
RELEASED
17-03-31

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS		08.03.03			
REV.		DESCRIPTION				BY		DATE	
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DATE		08.03.03							

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D3759-1 BUSHING

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11-03-12-14

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